

ASSEMBLY INSTRUCTION

for the use of the new firing pin in Match 64 rifles



DIE MEISTER MACHER



Disassembled bolt with old firing pin 1393-6 (No. 002826).



Disassembled bolt with new firing pin 1393-6/1 (No. 002827), firing pin spring 1393-11 (No. 002833) and compression spring (Nr. 009231).



New firing pin with firing pin spring, new striker pin 1393-10/2 (No. 002832) and compression spring (Nr. 009231).



Remove the uncocked bolt from the rifle and hammer out the pin (No. 005070) in assembled condition.



Remove cocking piece.



Carefully unlock bolt head.
Attention: Bolt is under spring pressure!



Carefully remove bolt head.



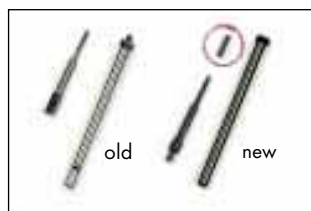
Disassembled bolt head.



Disassembled old bolt assembly.



It is also possible to grind the old striker pin 1393-10/1 (No. 002831) down to the plane surface.



Old and new unit.



Drilled and undrilled striker pin.



Insert striker pin in striker pin spring.



Insert striker pin in bolt with handle.



Press bolt head with firing pin on striker pin.



Lock bolt head on bolt with handle.
Attention: Spring pressure!



Drill hole through new striker pin (2.5 mm). The cocking piece must be uncocked.



Hammer pin (No. 005070) in.



Cock bolt assembly.



Insert the bolt assembly in the rifle in cocked condition.